

# Performance Evaluation of 2-D Moment Frames with High Strength Steel End-Plate Connections

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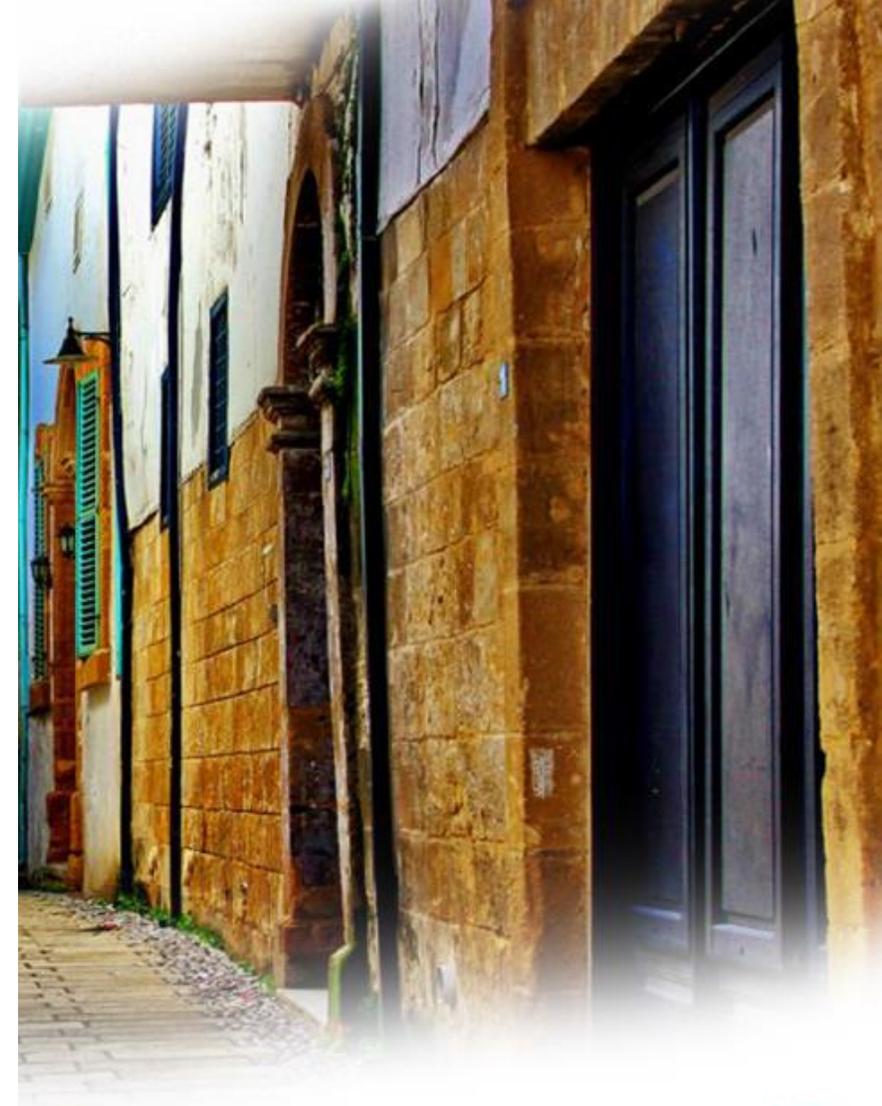
*Presented By*

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## Why High Strength Steels (HSS)?

- Reduction in steel consumption, overall weight of the structure,
- Hence reduce the construction impact on environment and contribute to the sustainability of natural resources
- Savings: fabrication, transportation to site and erection.
- HSS sections are lighter, more slender, more desirable for architecture, allow for more space and freedom within the Buildings
- HSS exhibit high yield ratios and limited deformation capacity
- Mechanical properties: Higher performance in tensile stress, toughness, weldability, cold forming and corrosion resistance
- HSS may cause a change in the structural seismic performance



## Why increase in demand for HSS?

- Increase in the demand for constructing **tall structures**
- Material and cost saving, **sustainability**
- Problems with steel beam-to-column connections during **Northridge** and **Kobe** earthquakes

Researchers encouraged to embark on research into **moment connections** employing **HSS** columns, beams, end-plates and bolts.



## What are the adverse effects of HSS compared to mild steel?

- Higher elastic strength but may not have higher modulus of elasticity.  
If design is governed by stiffness, the serviceability limit state criteria may not be achieved
- **Significant differences** in terms of
  - ✓ stress-strain curves
  - ✓ residual stress distributions
  - ✓ different effects of initial imperfections
- These would lead to significant differences in **local and overall buckling behaviour** of structures which may cause **frame stability problems**.



## What are the adverse effects of HSS?

- There is limited study on HSS frame behaviour.
- Most of the work done is about HSS connections and column members.
- There is need for understanding the behaviour of
  - ✓ **HSS** frame and **HSS** beam to column joints

particularly when frames are subjected to abnormal loading, such as,

**earthquake, fire** or **blast** loading



## What are the adverse effects of HSS?

- Beam to column joints must be designed for
  - ✓ strength
  - ✓ stiffness
  - ✓ rotation capacity
  - ✓ ductility
- The full non-linear moment-rotation responses of joints are required for the **global frame analysis.**



## Objective of study

Investigating the performance of 2-D moment frames in terms of

**strength**

**stiffness**

**ductility**

by using **HSS** and **mild steel** end-plate beam to column connections

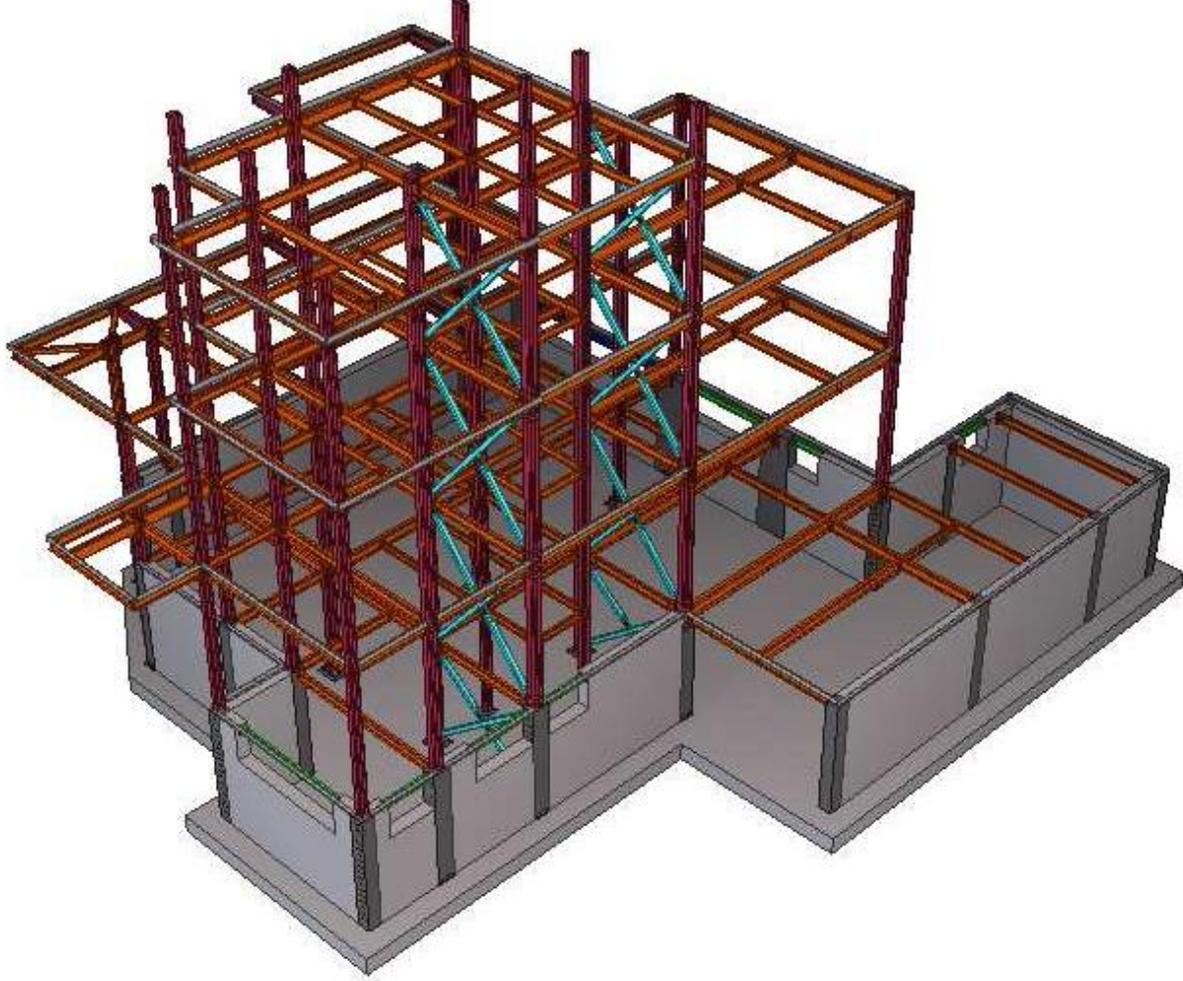


## Methodology

A typical 2-D moment frame from an existing steel framed residential building is used as a case study so that the behaviour of frames can be compared.

- 1) **FEM** was used to **validate the experimental results** available from past research on HSS end-plate connections.
- 2) The **moment curvature relationship** was captured for the purpose of finding hinge properties.
- 3) **Time-history analysis** (dynamic analysis) was used with real earthquake data (*Duzce Earthquake-magnitude 7.14*) in SAP2000 software to obtain the **local and global performance**.
- 4) This performance was then compared with the **performance levels given by FEMA 356**.

# Case Study









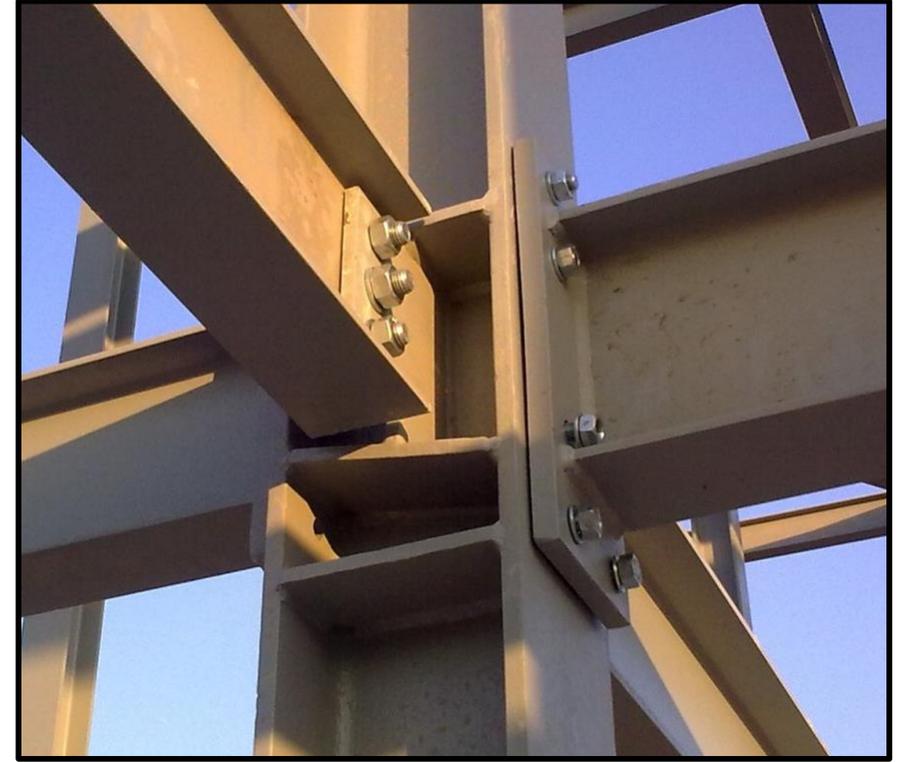
- Residential house, 550 m<sup>2</sup> floor area + 55 m<sup>2</sup> Depo + 50 m<sup>2</sup> Swimming Pool Area
- Location: **Iskele-Bogaz, North Cyprus**
- Grade **S275** steel frame, except cross bracing, **S235** hollow section
- **Moment frame** in one direction and **braced frame** in the other direction.
- Turkish Earthquake Code,  
Earthquake **Zone 2**  
Design **ground acceleration 0.3**  
Importance factor **1.0**  
Behaviour factor **5.0** for braced frame  
**8.0** for moment frame  
The allowable bearing capacity of soil is 180 kN/m<sup>2</sup>
- **IPE** beams and **HEB** columns
- Beams are connected to column flanges via  
20 mm thick grade **S275** extended end-plate connections  
**8M16**, grade **10.9** bolts.



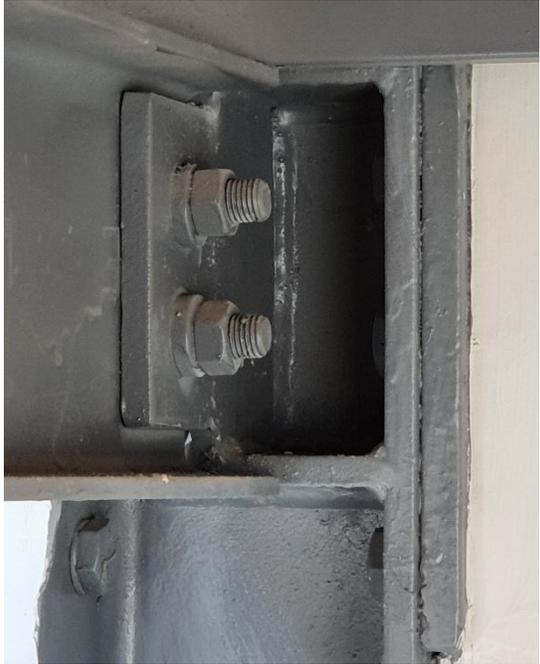




**Simple and Moment Connections:**  
**Fin Plate and Extended End Plate**



## Simple Connections: Fin Plate



## Moment Connections: Extended End Plate



# ABAQUS - Modeling of connections



5 different hinges to be formed in the selected frame.

**H1**    **H1R**    **H2**    **H4**    **H4L**

**H** : hinge

**1,2,4** : bays starting from axis E

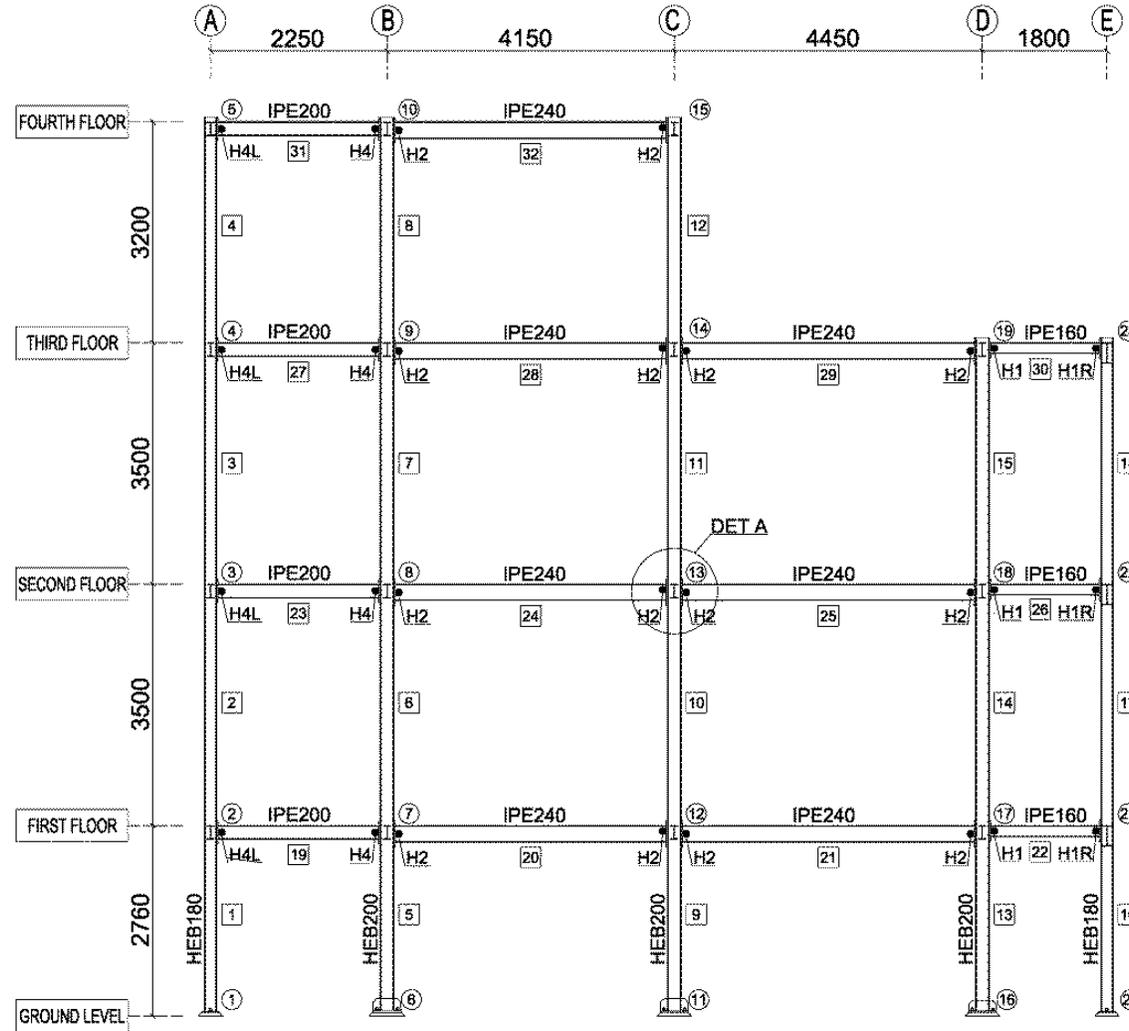
**L, R** : hinge on the left, right side of the beam

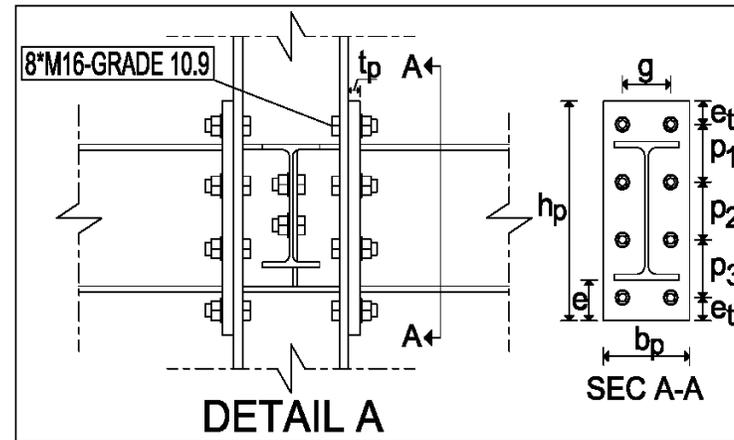
**GROUPS:**    **G1:** hinges with 20 mm S275 plate

**G2:** hinges with 8 mm S275 plate

**G3:** hinges with 8 mm S690 (HSS) plate

Beam section, column section and end plate geometrical dimensions are the same for each group

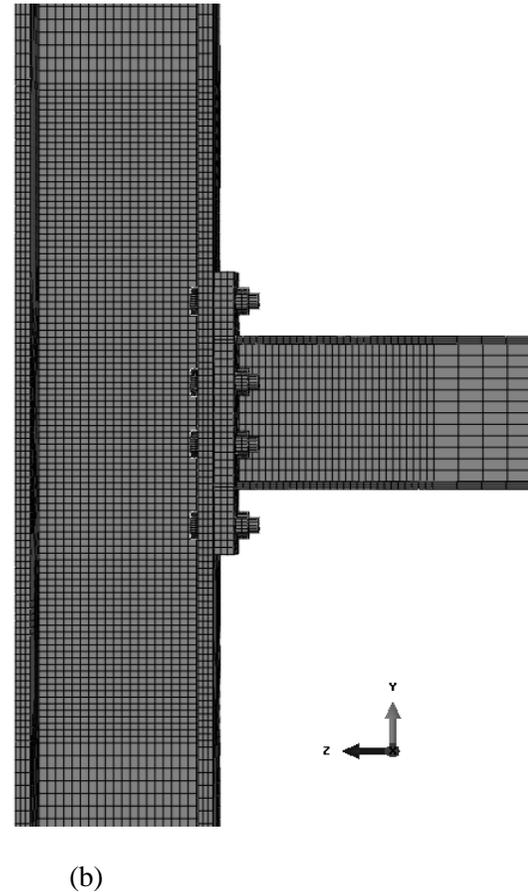
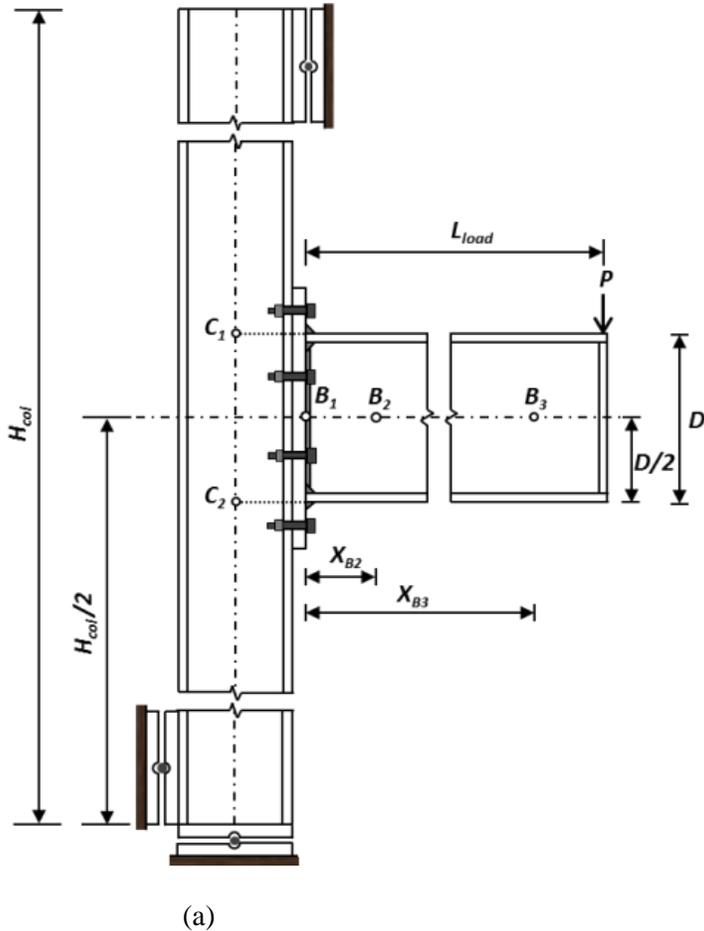




G1 Specimen (tp=20mm) (S275)	G2 Specimen (tp=8mm) (S275)	G3 Specimen (tp=8mm) (S690)	Column Sections (S275)	Beam Sections (S275)	End-plate							
					$h_p$	$b_p$	$g$	$e_t$	$e$	$p_1$	$p_2$	$p_3$
H1-20	H1-8	HSS-H1-8	HE200B	IPE160	295	160	90	30	67	85	65	85
HR1-20	HR1-8	HSS-HR1-8	HE180B	IPE160	295	160	90	30	67	85	65	85
H2-20	H2-8	HSS-H2-8	HE200B	IPE240	380	160	90	30	70	80	160	80
H4-20	H4-8	HSS-H4-8	HE200B	IPE200	380	160	90	30	70	80	160	80
H4L-20	H4L-8	HSS-H4L-8	HE180B	IPE200	380	160	90	30	70	80	160	80



- ABAQUS/ Standard: 3-D nonlinear FE simulations
  - ✓ General-purpose FE explicit solver
  - ✓ Length of column,  $H_{col} = 3625$  mm
  - ✓ Length of beam = 1550 mm
  - ✓ Stiffener thickness at beam loading point is equal to beam flange thickness
  - ✓ Half of the structure was modelled, due to symmetry
  - ✓ Bottom of the column pinned in three directions
  - ✓ Top of the column pinned in two directions, movement allowed along the column axis
- **Quadri-linear** stress–strain curve used to define the materials properties for the joint
- The values of the yield and ultimate stresses obtained from **EC3**
- Material and geometric non-linearities were considered to capture **large deformation** and **local instability** effects
- The **solid element C3D8R** was used to model the **HSS connection** components.



The generation of the **FE mesh** is controlled by three parameters.

- No. of elements through the thickness,  $n_{et} = 3$
- Length of the elements in the region  
near the connection,  $l_{en} = 7 \text{ mm}$   
far from the connection,  $l_{ef} = 25 \text{ mm}$



## *Extended end-plate connection flexural behaviour*

Moment-rotation ( $M-\phi$ ) curve.

$$\text{Bending moment} = P \times L_{load}$$

## Rotational deformation

= connection rotational deformation,  $\phi_c$  + shear deformation of the column web panel zone,  $\gamma$

Rotational deformation of joint is based on

the vertical displacement measurements of the reference points

**B1 to B3, C1 and C2** (Díaz et al. and Coelho and Bijlaard)



## Verification of FEM Simulations

Three **HSS end-plate connections** tested by **Coelho and Bijlaard** were used

End-plate thicknesses: 10.1 mm, 14.62 mm

Bolt grades: 12.9, 8.8 6M24 - hand tightened without pre-loads

*Mechanical properties* of end-plates were obtained from tensile coupon tests in ref.

Table 2: Details of test specimens

Test	Column Section (S355J2)	Beam Section (S355J2)	End plate (S690)								
			$h_p$	$b_p$	$t_p$	$g$	$e_t$	$e_c$	$e$	$p_1$	$p_2$
EEP_10_2a*	HE300M	HE320A	435	300	10.10	150	40	100	25	160	135
EEP_10_2b <sup>□</sup>	HE300M	HE320A	435	300	10.10	150	40	100	25	160	135
EEP_15_a*	HE300M	HE320A	435	300	14.62	150	40	100	25	160	135

\* Grade 12.9 was used for 6 M24 standard bolts

□ Grade 8.8 was used for 6 M24 standard bolts



## Comparison Tests - FEA

The results of **tests** and **FE** models are in very good agreement.

Initial stiffness of the joint,  $S_{j,in}$ ,

Ultimate flexural resistance of joint,  $M_{j,max}$

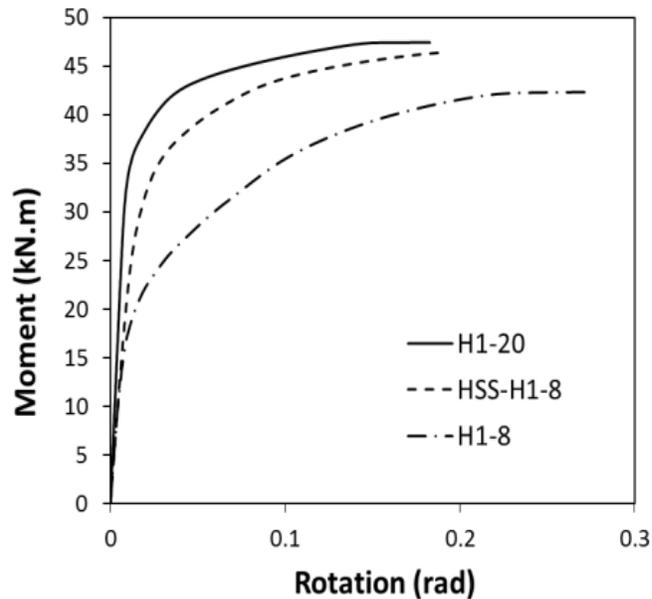
Rotation corresponding to ultimate flexural resistance,  $\phi_{j,max}$

Test	Test [13]			FE			$\frac{S_{j,in,Exp}}{S_{j,in,FE}}$	$\frac{M_{j,max,Exp}}{M_{j,max,FE}}$	$\frac{\phi_{j,max,Exp}}{\phi_{j,max,FE}}$
	$S_{j,in,Exp}$ (kN.m/rad)	$M_{j,max,Exp}$ (kN.m)	$\phi_{j,max,Exp}$ (rad)	$S_{j,in,FE}$ (kN.m/rad)	$M_{j,max,FE}$ (kN.m)	$\phi_{j,max,FE}$ (rad)			
EEP_10_2a	17200	244.00	0.0360	17298	239.36	0.0373	0.994	1.019	0.964
EEP_10_2b	17308	252.00	0.0370	19900	233.66	0.0405	0.870	1.079	0.913
EEP_15_a	35300	366.00	0.0200	32684	367.17	0.0219	1.080	0.997	0.912
Mean	-	-	-	-	-	-	0.981	1.032	0.930
COV	-	-	-	-	-	-	0.108	0.041	0.032

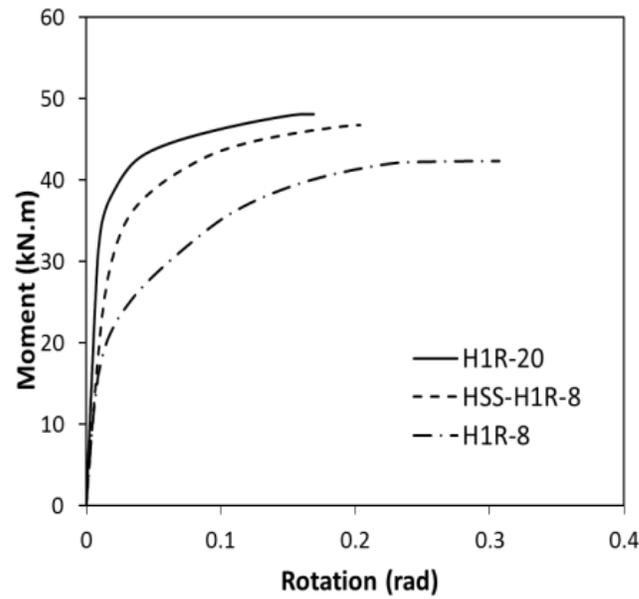
# *M-ø* Comparison for Same Hinges - Three Different Groups



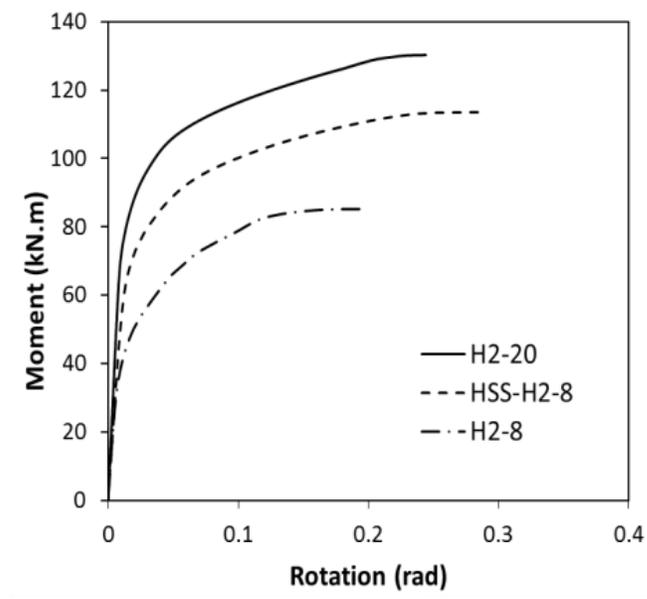
- Group 1 has the highest strength and initial stiffness
- Hinges with **20 mm** end plate has the lowest rotational capacity.
- Hinges with **8mm** (except H2) has the best rotational capacity



(a)



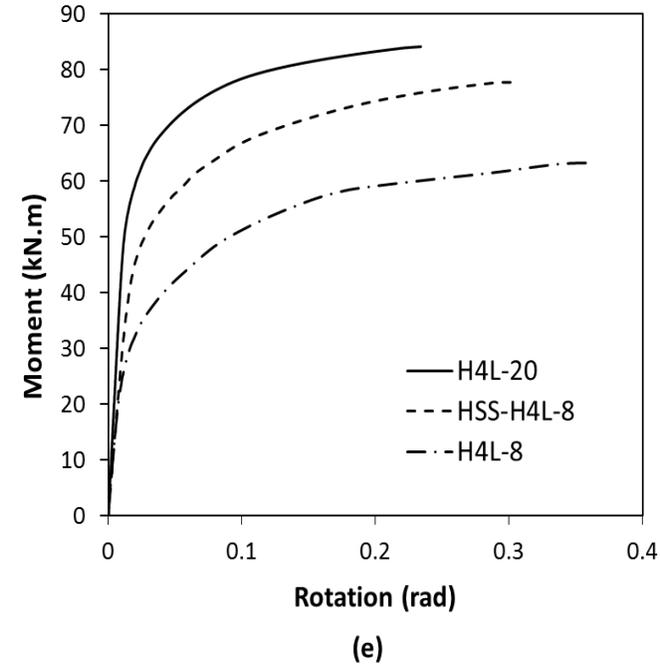
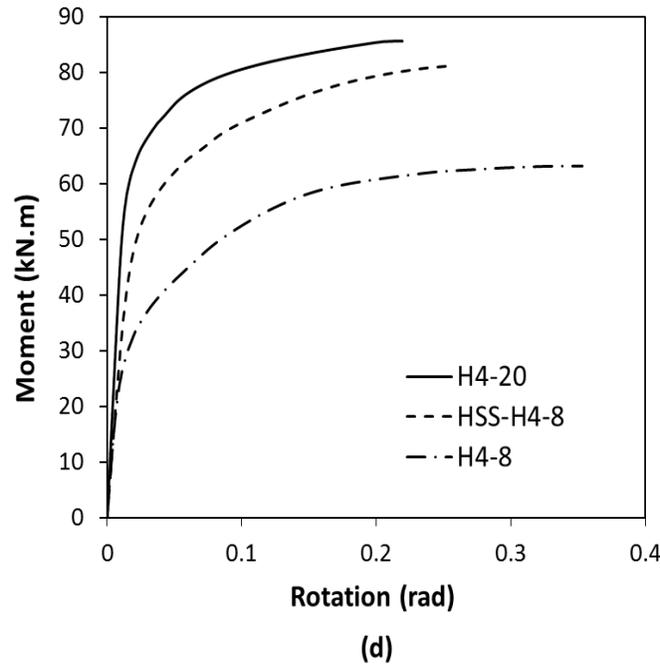
(b)



(c)



- Group 1 has the highest strength and initial stiffness
- Hinges with **20 mm** end plate has the lowest rotational capacity.
- Hinges with **8mm** (except H2) has the best rotational capacity
- H4L-20 has 26%, 39% more strength and initial stiffness than H4L-8, respectively





- The **initial and post yield stiffness** values are computed by means of regression analysis of the elasto-plastic branches before and after the knee range.
- Plastic flexural resistance  $M_{j,R,FE}$
- Maximum bending moment  $M_{j,max,FE}$  and corresponding rotation values

The idealized (elasto-plastic) moment curvature relationships are captured for the purpose of finding hinge properties.

Group	Specimen	Resistance (kN.m)		Rotation (rad)		Failure mode
		$M_{j,R,FE}$	$M_{j,max,FE}$	$\phi_y$	$\phi_{j,max,FE}$	
G1	H1-20	42.9	48.3	0.0106	0.1863	BF
	HR1-20	43.1	48.9	0.0116	0.1810	BF
	H2-20	106.7	133.2	0.0132	0.2480	BF
	H4-20	74.8	87.4	0.0155	0.2266	BF
	H4L-20	75.1	85.9	0.0165	0.2603	BF
G2	H1-8	35.1	43.1	0.0153	0.2708	EF
	HR1-8	34.5	43.1	0.0169	0.2840	EF
	H2-8	77.8	85.2	0.0143	0.1991	EF
	H4-8	57.2	63.3	0.0187	0.3302	EF
	H4L-8	51.8	63.5	0.0186	0.3419	EF
G3	HSS-H1-8	40.5	47.3	0.0177	0.2005	BF
	HSS-HR1-8	40.5	47.9	0.0194	0.2181	BF
	HSS-H2-8	97.2	113.7	0.0176	0.2646	EF/BOF
	HSS-H4-8	65.3	84.5	0.0211	0.2711	BF
	HSS-H4L-8	64.7	78.8	0.0231	0.3004	EF/BOF

Note: BF denotes Beam Failure, EF denotes End-plate Failure, BOF denotes Bolt Failure.

# Time-History *Analysis*



## Earthquake Hazard Levels (probability of exceedance, 50 years)

- **Federal Emergency Management Agency (FEMA 356)**

50%, 20%, 10% and 2%

- **Turkish Earthquake Code (TEC)**

50%, 10% and 2%



## Performance level definitions and evaluation

According to FEMA 356, there are four main structural performance levels;

**Operational Level (OP)**

**Immediate Occupancy (IO)**

**Life Safety (LS)**

**Collapse Prevention (CP)**

Structural performance will be assessed at global and member level by considering the **drift** and **plastic rotation**, respectively.

**Permanent and transient drift limit values** (FEMA 356) for steel frames are used.

Column and beam ends take most of the stresses during the earthquake excitation.



## Target building performance levels

- TEC specifies minimum performance levels for buildings according to their usage purposes.
- The case study building is designed for **residential purposes**.
- Expected performance level - minimum of **Life safety** in case of design earthquake.

Case study analysis: **TEC** with **10%** probability of exceedance in **50 years** for design earthquake.



## Member level evaluation

- The maximum **plastic rotations** from dynamic analysis for members are given in Tables 5-6, depending on the formation sequence of the plastic hinges.
- The maximum plastic rotations are compared with the limitations given in FEMA 356 in terms of performance level.

The **beam evaluations** of three group models show that the most severe damage is with

**G1:** 21 members - **IO level**

4 members - **LS level**

1 member - **CP level**

**G3:** had the best performance and no member reached LS level.

**The column evaluations:** performance of G2 is the best among all groups.

**G2:** 3 members - **IO level**

3 members - **LS level**

**G1,G3:** 3 members - **CP level**

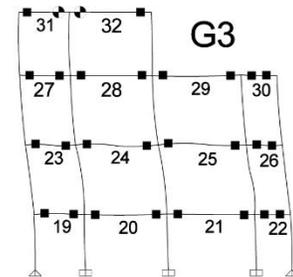
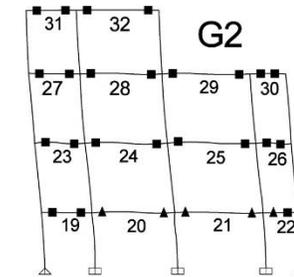
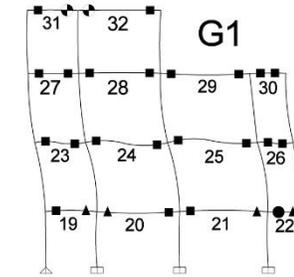
Similar performance

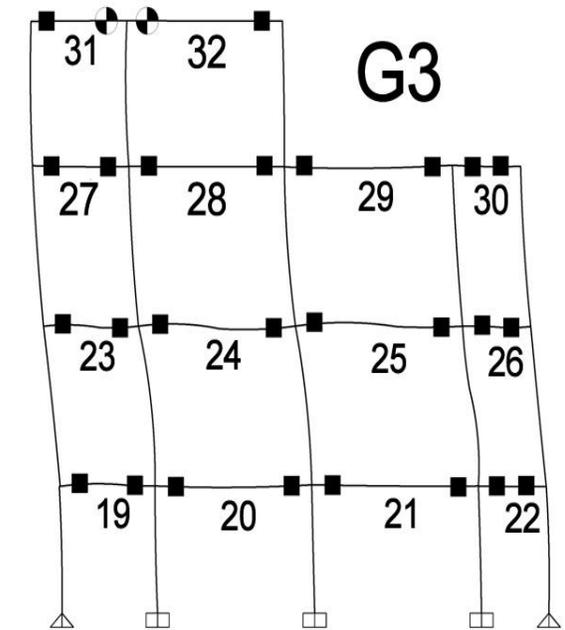
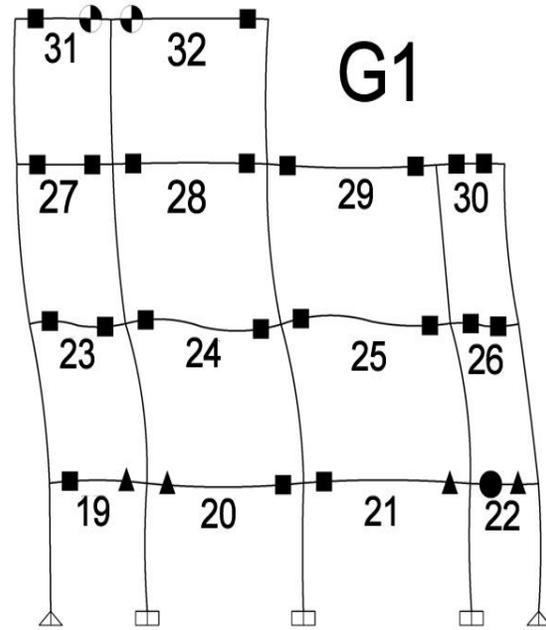
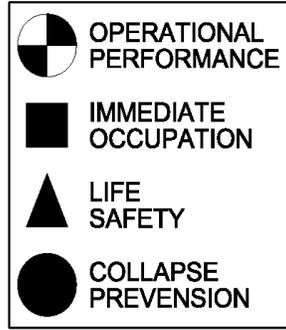
# Results and Discussions



**Table 5: Plastic formations and performance levels for beams of three groups**

Mem.	Joint	GROUP 1 (G1)					GROUP 2 (G2)					GROUP 3 (G3)				
		Moments (kNm)	Rotation (rad)	FEMA 356 limits (rad)			Moments (kNm)	Rotation (rad)	FEMA 356 limits (rad)			Moments (kNm)	Rotation (rad)	FEMA 356 limits (rad)		
				IO	LS	CP			IO	LS	CP			IO	LS	CP
19	2	76.22	0.0279	0.0041	0.0329	0.0494	52.88	0.0326	0.0046	0.0371	0.0557	65.99	0.0287	0.0058	0.0461	0.0692
19	7	76.49	0.0318	0.0039	0.0310	0.0466	57.82	0.0326	0.0047	0.0373	0.0560	67.57	0.0328	0.0053	0.0422	0.0633
20	7	110.01	0.0307	0.0033	0.0264	0.0396	78.94	0.0327	0.0036	0.0286	0.0428	99.19	0.0319	0.0044	0.0352	0.0528
20	12	109.39	0.0250	0.0033	0.0264	0.0396	78.96	0.0330	0.0036	0.0286	0.0428	99.05	0.0297	0.0044	0.0352	0.0528
21	12	109.32	0.0244	0.0033	0.0264	0.0396	78.94	0.0326	0.0036	0.0286	0.0428	99.02	0.0291	0.0044	0.0352	0.0528
21	17	110.02	0.0309	0.0033	0.0264	0.0396	78.95	0.0327	0.0036	0.0286	0.0428	99.17	0.0316	0.0044	0.0352	0.0528
22	17	43.86	0.0333	0.0027	0.0212	0.0319	36.05	0.0334	0.0038	0.0306	0.0460	41.57	0.0333	0.0044	0.0353	0.0530
22	21	44.05	0.0297	0.0029	0.0231	0.0347	35.46	0.0330	0.0042	0.0338	0.0507	41.53	0.0307	0.0049	0.0389	0.0583
23	3	75.95	0.0212	0.0041	0.0329	0.0494	52.79	0.0299	0.0046	0.0371	0.0557	65.84	0.0253	0.0058	0.0461	0.0692
23	8	75.72	0.0174	0.0039	0.0310	0.0466	57.67	0.0251	0.0047	0.0373	0.0560	66.76	0.0209	0.0053	0.0422	0.0633
24	8	108.48	0.0165	0.0033	0.0264	0.0396	78.68	0.0252	0.0036	0.0286	0.0428	98.45	0.0201	0.0044	0.0352	0.0528
24	13	108.43	0.0161	0.0033	0.0264	0.0396	78.66	0.0245	0.0036	0.0286	0.0428	98.43	0.0198	0.0044	0.0352	0.0528
25	13	108.37	0.0155	0.0033	0.0264	0.0396	78.64	0.0241	0.0036	0.0286	0.0428	98.40	0.0193	0.0044	0.0352	0.0528
25	18	108.37	0.0173	0.0033	0.0264	0.0396	78.70	0.0256	0.0036	0.0286	0.0428	98.49	0.0206	0.0044	0.0352	0.0528
26	18	43.46	0.0198	0.0027	0.0212	0.0319	35.84	0.0262	0.0038	0.0306	0.0460	41.21	0.0223	0.0044	0.0353	0.0530
26	22	43.84	0.0230	0.0029	0.0231	0.0347	35.35	0.0292	0.0042	0.0338	0.0507	41.36	0.0258	0.0049	0.0389	0.0583
27	4	75.61	0.0127	0.0041	0.0329	0.0494	52.38	0.0175	0.0046	0.0371	0.0557	65.33	0.0139	0.0058	0.0461	0.0692
27	9	75.38	0.0109	0.0039	0.0310	0.0466	57.49	0.0154	0.0047	0.0373	0.0560	66.16	0.0123	0.0053	0.0422	0.0633
28	9	107.80	0.0102	0.0033	0.0264	0.0396	78.35	0.0158	0.0036	0.0286	0.0428	97.91	0.0114	0.0044	0.0352	0.0528
28	14	107.51	0.0076	0.0033	0.0264	0.0396	78.35	0.0140	0.0036	0.0286	0.0428	97.76	0.0090	0.0044	0.0352	0.0528
29	14	107.45	0.0070	0.0033	0.0264	0.0396	78.28	0.0137	0.0036	0.0286	0.0428	97.73	0.0085	0.0044	0.0352	0.0528
29	19	107.32	0.0058	0.0033	0.0264	0.0396	78.35	0.0157	0.0036	0.0286	0.0428	97.82	0.0100	0.0044	0.0352	0.0528
30	19	43.12	0.0078	0.0027	0.0212	0.0319	35.57	0.0165	0.0038	0.0306	0.0460	40.87	0.0116	0.0044	0.0353	0.0530
30	23	43.55	0.0143	0.0029	0.0231	0.0347	35.09	0.0200	0.0042	0.0338	0.0507	41.03	0.0016	0.0049	0.0389	0.0583
31	5	75.31	0.0052	0.0041	0.0329	0.0494	51.19	0.0119	0.0046	0.0371	0.0557	65.07	0.0082	0.0058	0.0461	0.0692
31	10	74.85	0.0009	0.0039	0.0310	0.0466	57.32	0.0066	0.0047	0.0373	0.0560	65.56	0.0038	0.0053	0.0422	0.0633
32	10	106.73	0.0002	0.0033	0.0264	0.0396	78.03	0.0067	0.0036	0.0286	0.0428	97.37	0.0028	0.0044	0.0352	0.0528
32	15	107.43	0.0068	0.0033	0.0264	0.0396	78.21	0.0117	0.0036	0.0286	0.0428	97.74	0.0087	0.0044	0.0352	0.0528

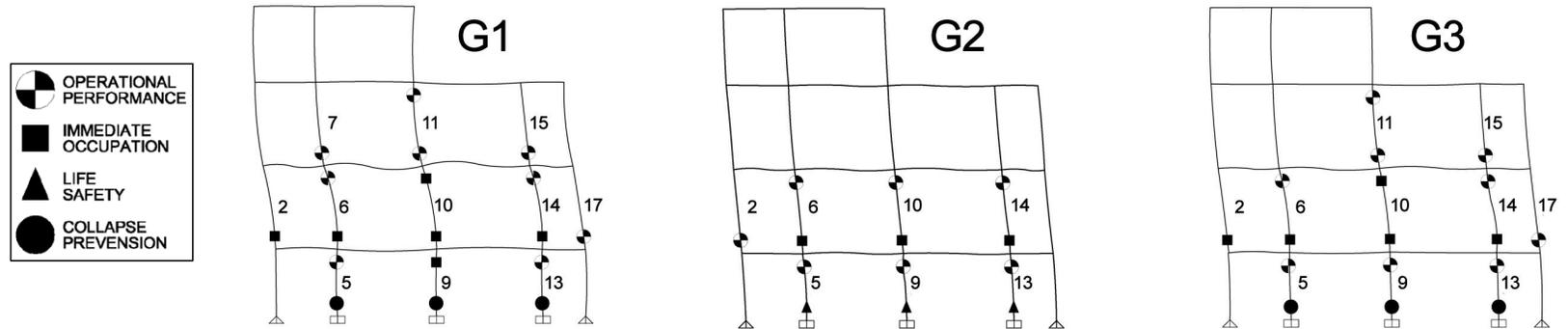


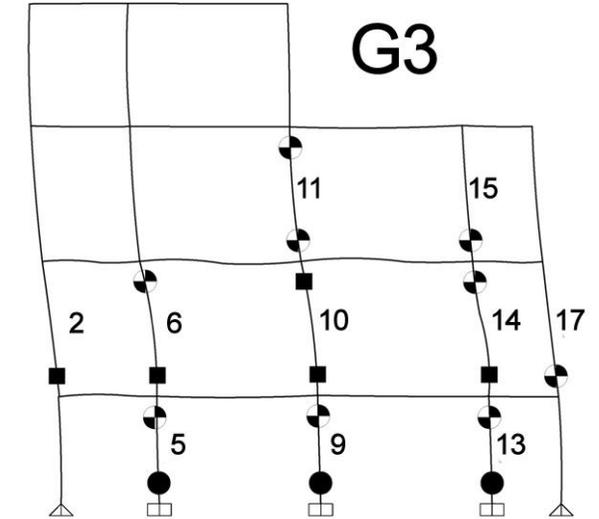
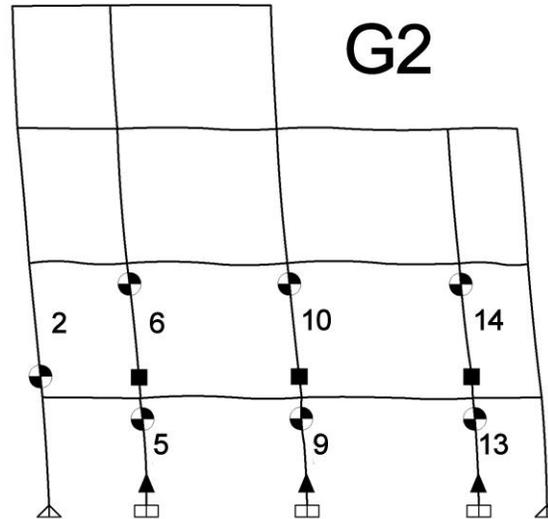
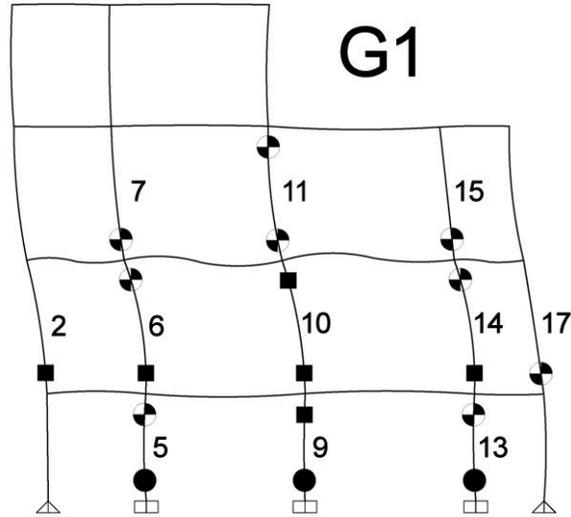
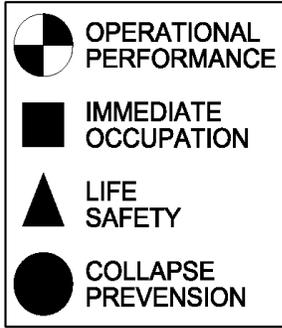




**Table 6: Plastic formations and performance levels for columns of three groups**

Mem.	Joint	GROUP 1 (G1)					GROUP 2 (G2)					GROUP 3 (G3)				
		Moments (kNm)	Rotation (rad)	FEMA 356 limits (rad)			Moments (kNm)	Rotation (rad)	FEMA 356 limits (rad)			Moments (kNm)	Rotation (rad)	FEMA 356 limits (rad)		
				IO	LS	CP			IO	LS	CP			IO	LS	CP
2	2	147.25	0.0033	0.0021	0.0166	0.0250	145.51	0.0002	0.0021	0.0166	0.0250	146.95	0.0028	0.0021	0.0166	0.0250
5	6	215.03	0.0333	0.0024	0.0188	0.0282	209.91	0.0251	0.0024	0.0188	0.0282	213.35	0.0306	0.0024	0.0188	0.0282
5	7	195.86	0.0022	0.0024	0.0188	0.0282	194.82	0.0005	0.0024	0.0188	0.0282	195.00	0.0008	0.0024	0.0188	0.0282
6	7	201.10	0.0107	0.0024	0.0188	0.0282	199.66	0.0084	0.0024	0.0188	0.0282	201.35	0.0111	0.0024	0.0188	0.0282
6	8	195.94	0.0023	0.0024	0.0188	0.0282	194.71	0.0004	0.0024	0.0188	0.0282	195.83	0.0021	0.0024	0.0188	0.0282
7	8	194.85	0.0005	0.0024	0.0188	0.0282	-	-	-	-	-	-	-	-	-	-
9	11	215.13	0.0335	0.0024	0.0188	0.0282	210.23	0.0255	0.0024	0.0188	0.0282	213.79	0.0313	0.0024	0.0188	0.0282
9	12	197.30	0.0045	0.0024	0.0188	0.0282	195.64	0.0018	0.0024	0.0188	0.0282	195.35	0.0015	0.0024	0.0188	0.0282
10	12	200.50	0.0097	0.0024	0.0188	0.0282	200.36	0.0095	0.0024	0.0188	0.0282	201.25	0.0109	0.0024	0.0188	0.0282
10	13	198.23	0.0061	0.0024	0.0188	0.0282	195.88	0.0023	0.0024	0.0188	0.0282	197.08	0.0042	0.0024	0.0188	0.0282
11	13	195.68	0.0019	0.0024	0.0188	0.0282	-	-	-	-	-	195.07	0.0009	0.0024	0.0188	0.0282
11	14	195.10	0.0009	0.0024	0.0188	0.0282	-	-	-	-	-	194.69	0.0003	0.0024	0.0188	0.0282
13	16	214.80	0.0329	0.0024	0.0188	0.0282	209.77	0.0248	0.0024	0.0188	0.0282	213.18	0.0303	0.0024	0.0188	0.0282
13	17	194.69	0.0004	0.0024	0.0188	0.0282	194.82	0.0005	0.0024	0.0188	0.0282	194.71	0.0003	0.0024	0.0188	0.0282
14	17	200.50	0.0097	0.0024	0.0188	0.0282	199.43	0.0080	0.0024	0.0188	0.0282	200.97	0.0105	0.0024	0.0188	0.0282
14	18	195.49	0.0016	0.0024	0.0188	0.0282	194.88	0.0007	0.0024	0.0188	0.0282	195.38	0.0014	0.0024	0.0188	0.0282
15	18	194.85	0.0005	0.0024	0.0188	0.0282	-	-	-	-	-	194.71	0.0004	0.0024	0.0188	0.0282
17	21	145.74	0.0005	0.0021	0.0166	0.0250	-	-	-	-	-	146.06	0.0011	0.0021	0.0166	0.0250







## Global level evaluation

The **transient and permanent** inter-story drift ratios are investigated (FEMA 356) Peak values are illustrated for all groups in Figure 4.

- All groups are in **LS level**.
- The maximum **transient inter-story drift ratios** (Fig 4a)
  - for G1 and G3 occurred at *first story level*
  - for G2 occurred at *second story level*.

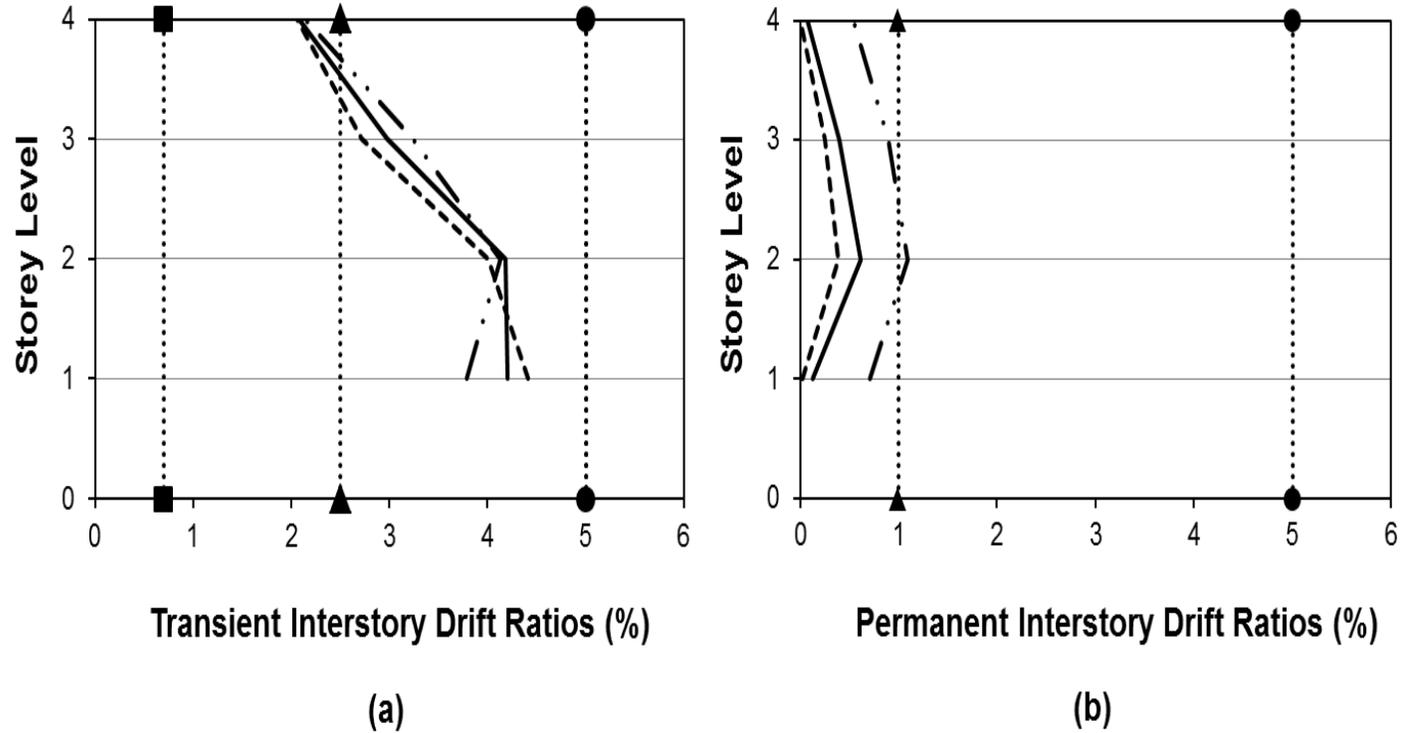
The ratio for G1, G2 and G3 are 4.4%, 4.13% and 4.20%, respectively.

The structure reached the **plastic limits** and **permanent drifts** were occurred (Fig 4b)

**Permanent drift ratios** did not exceed the LS limit for **G1 and G3** while **G2** is in the LS limit.



## Maximum transient and permanent inter-story drift ratios of three groups



--- GROUP 1    - · - GROUP 2    — GROUP 3    ■ IO    ▲ LS    ● CP    ..... FEMA 356 Limits

# Conclusion



The **primary aim** of this research was

*to investigate the performance of 2-D moment frames, in terms of strength, stiffness and ductility, using **HSS and mild steel** end-plate beam to column connections.*

1. A typical 2-D steel moment frame from an existing residential building was taken as a case study.
2. **FEM** was used to capture the moment curvature relationship for the purpose of finding *hinge properties* in SAP2000 .
3. The **time-history** analysis (dynamic analysis) was carried out according to FEMA 356 to determine the **global inelastic response** of 2-D moment frames.

It is clear from the findings of this study that more research is needed on HSS to help in the development of a guideline to be added in the existing design codes.



The following are the main **conclusions** of this study.

1) Comparison of **hinging patterns** of three groups

**G1 models** with 20 mm thick mild plate **11 hinges** yielded

**G2 models** with 8 mm thick mild plate **12 hinges** yielded

**G3 models** with 8 mm thick HSS plate **14 hinges** yielded



## 2) Reducing the **mild steel end-plate** thickness marginally (**G2**)

- improved the ductility of the joints
- enhanced the behaviour of the structural members

However,

- may cause increase in lateral drift of the joints
- may lead to instability of the frame.

On the other hand, reducing the end-plate thickness together with increasing the yield strength to HSS

- may provide a better control of the stability of the frame.



- 3) The **Moment-rotation behaviour** of the three groups indicate that
- the plastic hinge locations of the G1 models behaved as designed, the strong column and weak beam variation was achieved.
  - G3 models with HSS did not achieve this in some cases where the damage or failure occurs at the end-plate and bolts.
  - The **thickness of the HSS end-plate** can be the key for determining the **failure mode**.
- 4) The usage of HSS would allow the use of a **thinner end-plate** without compromising the frame seismic behaviour.

However,

the minimum thickness for the HSS end-plate may need to be determined to avoid buckling instability of the frame.

# Thank you for listening